
NEWS RELEASE



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Carlisle Companies Construction Materials Business Announces Its Sixth U.S. Roofing Insulation Manufacturing Facility

CHARLOTTE, NORTH CAROLINA, September 28, 2005...Carlisle Companies Incorporated (NYSE:CSL) announced today that its Construction Materials business plans to construct a 200,000 square foot manufacturing facility in Smithfield, PA. This will be Carlisle Construction Materials' sixth U.S. roofing insulation manufacturing facility that produces and distributes rigid polyisocyanurate foam roof insulation panels for use in commercial and industrial roofing construction projects. Production is scheduled to begin in early 2006.

Richmond McKinnish, Carlisle's President and CEO stated, "We are very excited to once again expand our construction materials and commercial roofing business. This internal growth will enable us to continue to provide our growing customer base in the Midwest and on the Eastern seaboard with the quality products and outstanding service capabilities they have come to expect from Carlisle."

Forward-Looking Statements

This press release contains forward-looking statements within the meaning of the Private Securities Litigation Reform Act of 1995. These statements are based on management's current expectations and are subject to uncertainty and changes in circumstances. Actual results may differ materially from these expectations due to changes in global economic, business, competitive, market and regulatory factors. More detailed information about these factors is contained in the Company's filings with the Securities and Exchange Commission. The Company undertakes no duty to update forward-looking statements.

Carlisle is a diversified global manufacturing company serving the construction materials, commercial roofing, specialty tire and wheel, power transmission, heavy-duty brake and friction, foodservice, data transmission and process systems industries.

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